



GCS

FINISH SPECIFICATION  
L-3 GCS ALUMINUM PRETREATMENT  
1000-0013-01 REV D  
MARCH 9, 2015

## **FINISH SPECIFICATION: L-3 GCS ALUMINIUM PRETREATMENT**

### **1.0 SCOPE:**

This specification details the approved finish specifications for the L3-GCS Aluminum Pretreatment finish.

### **2.0 ORDER OF PRECEDENCE:**

In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

### **3.0 APPROVED PROCESS(S):**

Chemical Conversion Coating per MIL-DTL-5541F, Class 3, Type II (Clear), ROHS Compliant

### **4.0 QUALITY REQUIREMENTS:**

All finished parts are to be in accordance with applicable L-3 GCS Finished Material Workmanship Standards (L-3 GCS Part Number 1000-0100-01).

### **5.0 PACKAGING & DELIVERY REQUIREMENTS:**

All finished parts are to be packaged and delivered per applicable L-3 GCS Packaging Requirements (L-3 GCS Part Number 1000-0101-01).